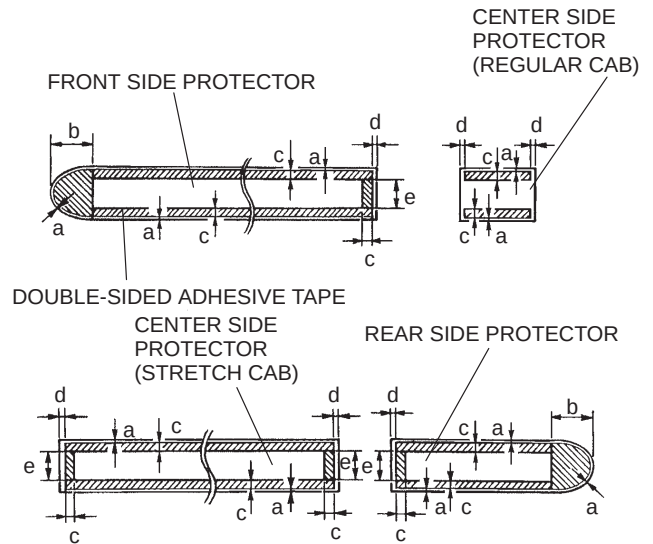
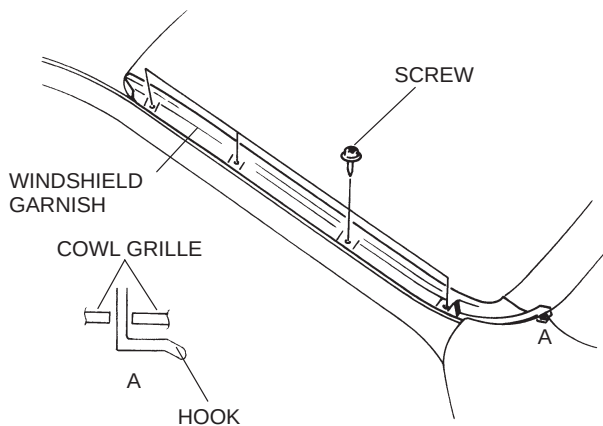


EXTERIOR ATTACHMENT



1. Install in the reverse order of removal.

SIDE PROTECTOR REMOVAL

Warning

- Using a razor with bare hands can cause injury. Always wear gloves when using a razor.

1. Pry the side protector end 20—30 mm {0.79—1.18 in} using a flathead screwdriver or a razor.
2. Pull the side protector forward, then remove it.

Note

- The side protector is installed with double-sided adhesive tape. If the side protector is difficult to remove, soften the double-sided adhesive tape using a hot air blower.

SIDE PROTECTOR INSTALLATION

1. Remove the adhesive remaining on the side protector (if it will be reused) and the body using a razor knife.
2. Remove any grease or dirt from the adhesion surface of the side protector (if it will be reused) and the body.
3. Attach double-sided adhesive tape to the side protector as shown (if it will be reused).

Clearance

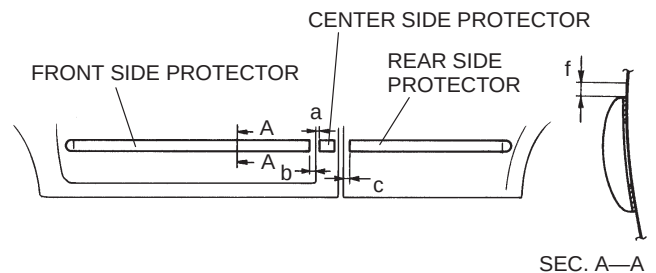
- a : 0—3.0 mm {0—0.11 in}
- b : 37.5 mm {1.48 in}
- c : 10.0 mm {0.39 in}
- d : 2.0—5.0 mm {0.08—0.19 in}
- e : 25.0 mm {0.98 in}

4. Peel off the backing paper from the double-sided adhesive tape and attach the side protector onto the body as shown.

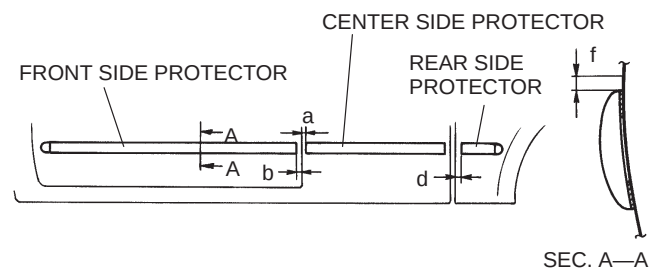
Clearance

- a : 4.8—5.8 mm {0.19—0.22 in}
- b : 5.0—6.0 mm {0.20—0.23 in}
- c : 13.0—14.0 mm {0.51—0.55 in}
- d : 16.5—17.0 mm {0.65—0.66 in}
- e : 12.3—13.3 mm {0.49—0.52 in}
- f : 6.0—8.0 mm {0.24—0.31 in}

Regular Cab

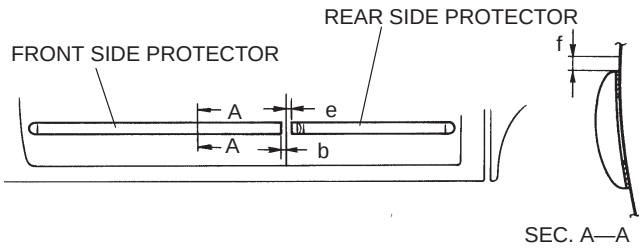


Stretch Cab – 2 Door



EXTERIOR ATTACHMENT

Double Cab



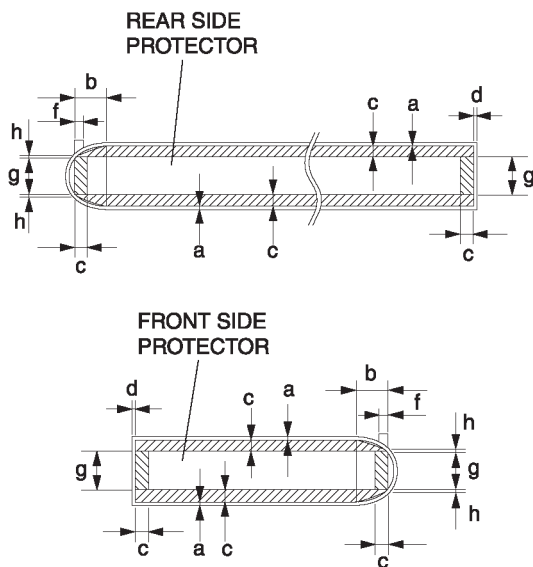
- After installing the side protector to the body, apply pressure of **50 N·m {5.0 kgf·m, 37 ft-lbf}** or more with a roller, etc.

SIDE PROTECTOR INSTALLATION (STRETCH CAB – 4 DOOR)

- Remove the adhesive remaining on the side protector (if to be reused) and the body using a razor.
- Remove any grease or dirt from the adhesion surface of the side protector (if to be reused) and body.
- Attach double-sided adhesive tape to the side protector as shown (if to be reused).

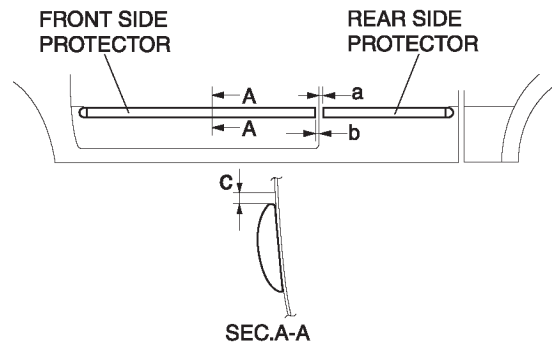
Clearance

- a : 0—3.0 mm {0—0.11 in}
- b : 23.0 mm {0.91 in}
- c : 8.0 mm {0.31 in}
- d : 2.0—5.0 mm {0.08—0.19 in}
- e : 25.0 mm {0.98 in}
- f : 6.0 mm {0.24 in}
- g : 27.0 mm {1.06 in}
- h : 1.0 mm {0.04 in}



Clearance

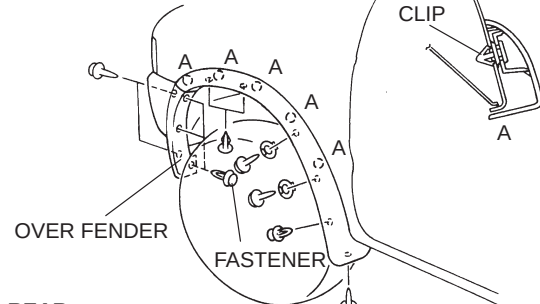
- a : 4.8—5.8 mm {0.19—0.22 in}
- b : 5.0—6.0 mm {0.20—0.23 in}
- c : 3.97—7.97 mm {0.16—0.31 in}



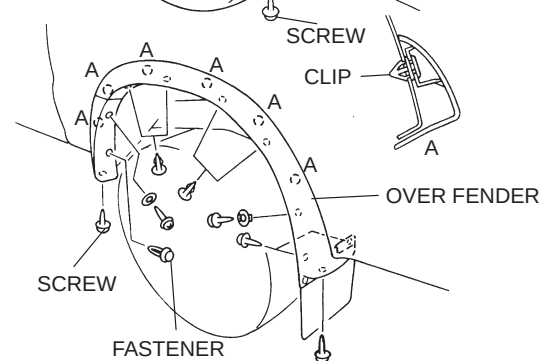
OVER FENDER REMOVAL/INSTALLATION (VEHICLES BUILT UP TO 07/2002)

- Remove the screws.
- Remove the fasteners.
- Disengage clips A of the over fender using a fastener remover, then remove the over fender.

FRONT



REAR



- Install in the reverse order of removal.

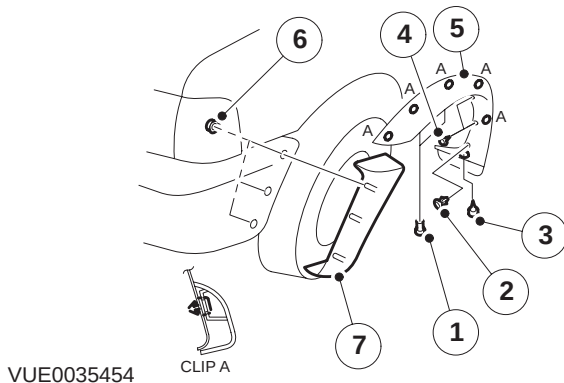
- Peel off the wax paper from the double-sided adhesive tape and attach the side protector onto the body as shown.

EXTERIOR ATTACHMENT

OVER FENDER REMOVAL/INSTALLATION (VEHICLES BUILT FROM 08/20002)

Front

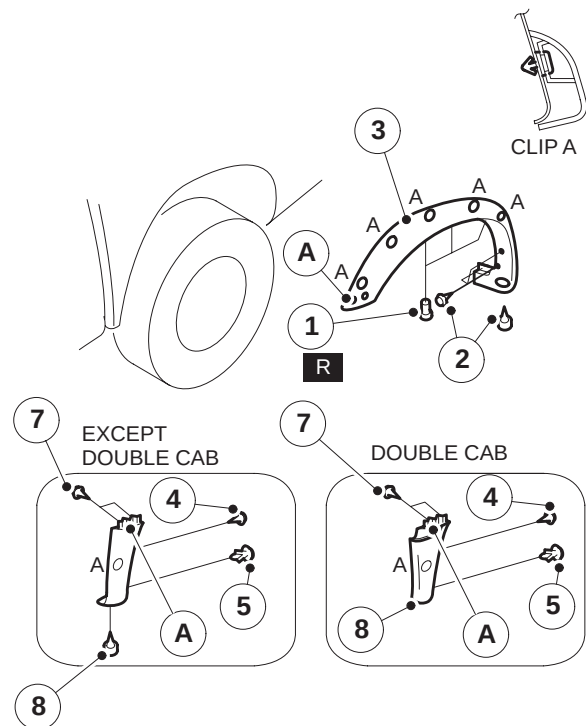
1. To remove the front over fender No.1, remove the front bumper.
2. Remove in the order indicated in the table.
3. Install in the reverse order of removal.



1	Rivet
2	Fastener
3	Screw A
4	Screw B
5	Front over fender No. 2
6	Nut
7	Front over fender No. 1

Rear

1. To remove the front over fender No.1, remove the front bumper.
2. Remove in the order indicated in the table.
3. Install in the reverse order of removal.



1	Rivet A
2	Screw A
3	Rear over fender No. 2
4	Screw B
5	Fastener
6	Screw C (except double cab)
7	Screw D
8	Rear over fender No. 1
9	Screw E (B Series only)
10	Screw F (B Series only)
11	Rivet B
12	Rear flap (B Series only) (See Rear flap removal note) (See Rear flap installation note)

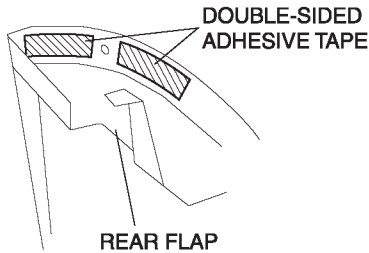
EXTERIOR ATTACHMENT

Rear flap removal note

1. While cutting the double-sided adhesive tape using a screw driver or a razor, separate the rear flap from the rear over fender No. 2.

Warning

- Using a razor with bare hands can cause injury. Always wear gloves when using a razor.



Rear flap installation note

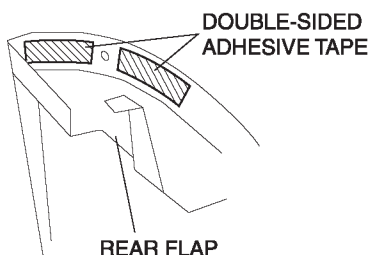
Note

- Double-sided adhesive tape has already been attached to the new rear flap.

Warning

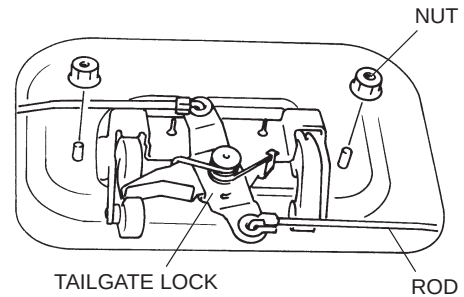
- Using a razor with bare hands can cause injury. Always wear gloves when using a razor.

1. When installing a new rear flap, follow the procedure below:
 - (1) Remove the adhesive remaining on the rear over fender No. 2 using a razor.
 - (2) Remove any grease or dirt from the adhesion surface of the rear over fender No. 2.
2. When reusing the rear flap, follow the procedure below:
 - (1) Remove the adhesive remaining on the rear flap and the rear over fender No. 2 using a razor.
 - (2) Remove any grease or dirt from the adhesion surface of the rear flap and the rear over fender No. 2.
 - (3) Apply primer to the bonding area of the rear flap.
 - (4) Attach double-sided adhesive tape to the rear flap as shown.
3. Peel off the backing of the double-sided adhesive tape, install the rear flap to the rear over fender No. 2.

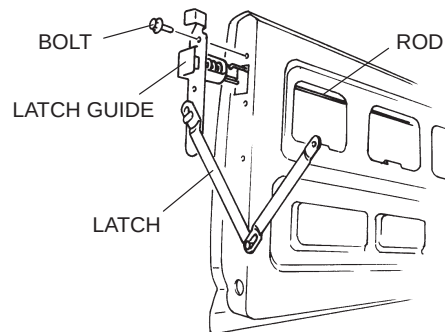


TAILGATE DISASSEMBLY/ASSEMBLY

1. Remove the cover.
2. Remove the nuts attaching the tailgate lock.
3. Disconnect the rods from the tailgate lock.
4. Remove the tailgate lock.



5. Remove the bolts, then remove the latch guide, latch and rod.



6. Remove the handle.
7. Assemble in the reverse order of disassembly.

TAILGATE ADJUSTMENT

1. Loosen the bolts.
2. Move the striker forward and rearward until the tailgate will lock properly.
3. After the correct adjustment is made, tighten the bolts securely.

